315.0 mm

230.0 mm

基本測量檢測表

直徑(mm)

0.05	Z
0.10	Y
0.15	X
0.20	W
0.25	V
0.30	U
0.35	T
0.40	S
0.50	R
0.60	Q
0.70	P
0.75	O
0.80	N
0.90	M
1.00	L
1.10	K
1.20	J
1.25	I
1.30	H
1.50	G
1.75	F
2.00	E
2.25	D
2.50	C
2.75	B
3.00	A

面積(mm²)

	0.5	0.3	0.2	0.1	0.08	0.05	0.02
	a	b	c	d	e	f	g
	h	i	j	k	l	m	n
	o	p	q				
	q	p	o	n	m	l	k
	j	i	h	g	f	e	d
	c	b	a				
	0.7	1.0	1.2	1.5	2.0	2.5	3.0

線條測量(mm)

0.08, 0.10, 0.15, 0.20, 0.25, 0.30, 0.35, 0.40, 0.50, 0.60, 0.70, 0.75, 0.80, 0.90, 1.00, 1.50

繪虹 (03)553-3335 · (04)2633-3730(Z-2)

200.0 mm

270.0 mm

繪虹 (03)553-3335 · (04)2633-3730 (Z-1)

iMac COSMETIC TEMPLATE

069-2168 Cosmetic Template, M72/M78

SIZE (mm²)	DEFECT SHAPE	CLASS: AAA Outside	AA Outside	A Outside	B Hidden	C Inside
0.05		1	OK	OK	OK	OK
0.08		NG				
0.1		NG	3			
0.2			2	3		
0.3				1	3	
0.5				NG	2	3
0.7						
1.0						2
1.5						
2.0						
2.5						

NOTES

This template to be used with Apple cosmetic spec 069-1888, and 069-2008.

1) Max view time per surface 10 seconds, viewing distance 0.45m, 45°, tilt20°, illumination "well lit" (similar to 2 parallel 32Watt, light source: 500Lux-700Lux)
2) Defects Types: Scratch, Molded Internal Contamination, Black Dot/Line, Air Hole, Pit, Dent, Crack, white dots.
3) The spacing between any two defects for front and top surfaces should be greater than 50mm.
4) Unless specified in cosmetic part drawing, use 25% contrast standard for accept/reject for visible hairline scratch (<0.001 mm depth), knit line, gate blush, scuffs, shadowing, clouding, discoloration, contamination.
5) Surface Contamination that can NOT be cleaned off, Reject. Other contamintation, clean w/soft cotton cloth and isopropyl alcohol if required.

SCALE 0 10 20 30 40 50 (mm)

CONTRAST STANDARD

25%

110 mm

114 mm

Zatsu-butsu measurement chart card sizes, shapes from JIS P8208's 1.5 mm² 0.03 mm²

0.05, 0.08, 0.10, 0.15, 0.20, 0.30, 0.50, 0.60, 0.70, 0.80, 0.90, 1.00, 1.50

1.0, 0.9, 0.8, 0.7, 0.6, 0.5, 0.4, 0.3, 0.2, 0.1

0 10 20 30 40 50 60 70 80 90 100 UNIT:mm

繪虹 (03)553-3335 · (04)2633-3730(Z-3)

85.0 mm

60 mm

繪虹 (03)553-3335 · (04)2633-3730(Z-4)

きょう雑物測定図表 CARD SIZE

図形はJIS P8208の0.05mm²から1.5mm²までの範囲

0.05, 0.08, 0.1, 0.2, 0.3, 0.5, 0.7, 1.0, 1.5

85.0 mm

60 mm

繪虹 (03)553-3335 · (04)2633-3730(Z-4B)

雜物測定圖表 CARD SIZE

圖形出自 JIS P8208 0.05mm²~1.5mm²之範圍

0.05, 0.08, 0.1, 0.2, 0.3, 0.5, 0.7, 1.0, 1.5

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